Retail Jewelry POP Display
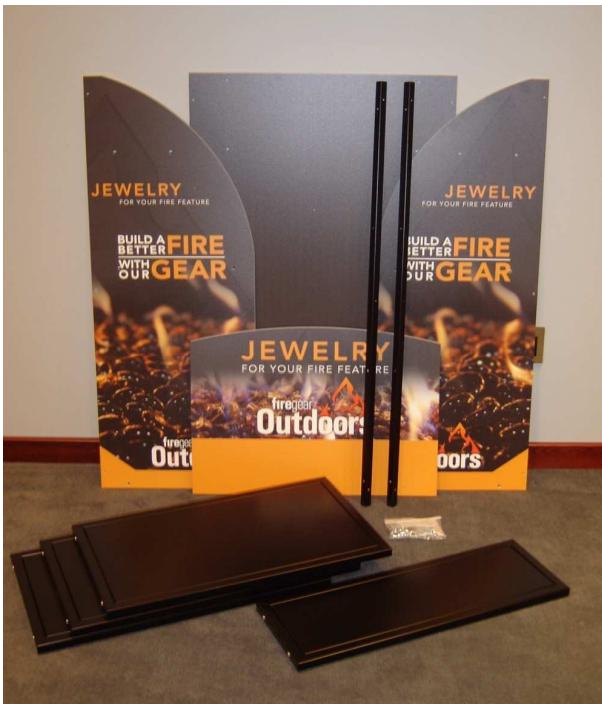
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Assembly Instructions

Before beginning, please read through all the assembly instructions carefully.

PARTS LISTS

954104	Back Graphic Panel	1
921348	Support Angle	2
954101	LH Side Graphic Panel	1
954102	RH Side Graphic Panel	1
700530	Large Shelf	3
700529	Small Shelf	1
954103	Header Graphic Panel	1
940016	10-24 x ¾" Machine Screw	16
940313	10-24 Hex Nut	16
940239	¼-20 x ¾" Machine Screw	24

Step 1: Secure each support angle to the back graphic panel using (4) 10-24 x 3/4" machine screws and (4) 10-24 hex nuts for each support angle.

Step 1

If you have any questions, please call:
Black River Display Group (419) 524.2000

Step 2

Step 2   Attach LH side graphic panel and RH side graphic panel to the back panel assembly using (3) 10-24 x 3/4" machine screws and (3) 10-24 hex nuts for each side panel.

Step 3   Slide (1) large shelf along the floor into the base area as shown in photo. Be sure the two pre-installed insert nuts are to the back.

Step 4 Secure the base shelf in place with (6) 1/4-20 x 3/4" screws. Two through the LH side graphics panel, two through the back graphic panel and two through the RH side graphic panel. **Do not completely tighten at this time**

Step 3

Step 4

Step 5   Lay the display structure on its back.

Step 6   Drop in the second large shelf and secure in place with (4) 1/4-20 x 3/4" machine screws, two through the LH side graphic panel and two through the RH side graphic panel **Again, do not completely tighten at this time.**

Step 6

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Step 7   Repeat step 6 with the last large shelf and one
          small shelf.

Step 7

Step 8   Stand the display back upright

Step 8

Step 9   Put the remaining (6) 1/4-20 x 3/4" machine
          screws through the back graphic panel into the
          pre-installed insert nuts in the shelves.
          At this time, tighten ALL the machine screws

Step 9

Step 10   Position the header graphic panel on the inside
          of the back panel and secure with (2)
          10-24 x 3/4" machine screws and (2) 10-24
          hex nuts and tighten.

Step 10

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